



**DRYice**



NORTON  
**GOLD** A290™



**CATEGORY DEFINITION**

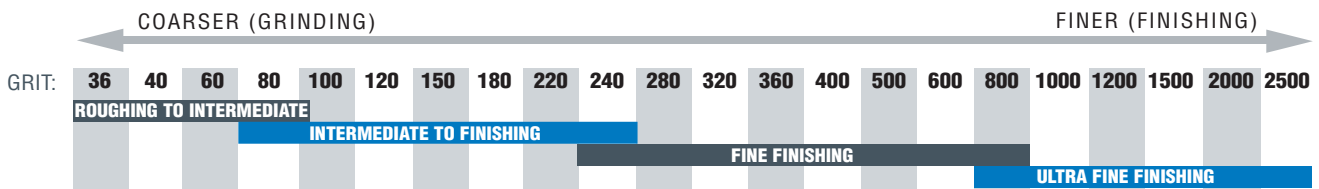
For use on random orbital and rotary sanders. The industry's highest performing and broadest selection of paper discs in PSA (pressure sensitive adhesive) disc rolls, individual discs, and hook and loop discs.

APPLICATIONS:	Stripping and preparing primed and painted surfaces for finishing, sanding of plastics, fiberglass and composites, bare wood sanding, light weld blending, preparing and finishing metal, and sanding of all gel coat and body filler compounds
SIZE RANGE:	3" – 8"
GRIT RANGE:	36 – 2500
ABRASIVE GRAIN:	Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide
ATTACHMENT SYSTEMS:	PSA (pressure-sensitive adhesive), hook and loop
PAPER WEIGHTS:	Heavyweight – E and F Lightweight – A, B and C
VACUUM HOLES:	See product availability charts

**MATERIAL/APPLICATION-TO-PRODUCT RECOMMENDATION GUIDE**

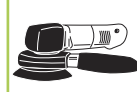
	BEST HIGHEST PRODUCTIVITY LOWEST TOTAL COST		BETTER EXCELLENT BLEND OF PERFORMANCE & PRICE		GOOD CONSISTENT PERFORMANCE LOW INITIAL PRICE	
	Heavy-Medium Stock Removal	Light Stock Removal-Finishing	Heavy-Medium Stock Removal	Light Stock Removal-Finishing	Heavy-Medium Stock Removal	Light Stock Removal-Finishing
Primed, Painted Surfaces		A975	H875	A275	H290	PB273
Fiberglass / Composites / Gel Coats		A975	H875	A275	H290	PB273
Wood		A975	H875	A275	H290	PB273
Metal	H920	A975	H822	A275	H290	PB273
Body Fillers / Compounds / Plastics		A975	H875	A275	H290	PB273

**APPLICATION/GRIT RECOMMENDATION GUIDE**



**CROSS REFERENCE GUIDE**

	TOTAL PERFORMANCE							INITIAL PRICE		
	BEST		BETTER					GOOD		
<i>NORTON</i>	Heavy-Wt. Norton SG H920	Light-Wt. Norton SG A975	Heavy-Wt. NorZon Plus H822	Heavy-Wt. NorZon Plus H875	Light-Wt. Adalox A275	Light-Wt. Adalox A270	Light-Wt. Durite A475	Heavy-Wt. Adalox H290	Light-Wt. Adalox A290	Light-Wt. Merit PB273
<b>3M</b>	763U, 7511	734U, 735U, 765L	–	750U, 751U, 740I, 745I	216U, 255L, 260L, 334U	210U, 268L, 360L	414N, 415N 405N, 415U, 435U	363I	236U	214U, 316U Red
<b>Hermes</b>	CB115	–	BW 115	–	VC154-LL	VC152	PSF-LL, SF168	VC152	HCAB-LL, HC135, VC151-LL	–
<b>Indasa</b>	–	–	–	–	RedLine	–	–	–	–	WhiteLine
<b>Klingspor</b>	–	PS36	PS20, PS21, PS22	–	PS33	–	PL35	–	PS33	PL36
<b>Mirka</b>	–	–	–	Royal Coarse Cut	Q-Silver, Royal, Silver Royal Micro	–	CaratFlex, PolarStar	–	Bulldog Gold	Carat (B)
<b>SIA</b>	–	1950	1820, 1919	1820, 1919	1940, 1950	–	1748	–	1947	–
<b>VSM</b>	–	–	–	KP510E, KP709	MPG	–	CP131A	–	KP911	MP10



FEATURED PRODUCTS



**NORTON SG H920**  
BEST CHOICE FOR MORE DEMANDING STOCK REMOVAL APPLICATIONS

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>Patented Norton SG ceramic alumina abrasive</li> <li>Strong, heavy F-weight paper, synthetically-coated</li> </ul>	<ul style="list-style-type: none"> <li>Maximum life; fast aggressive cutting action, yet cool cutting</li> <li>Maximum durability and chip resistance, ideal for soldered and welded areas, and unpainted metal applications</li> </ul>



**NO-FIL DRYICE NORTON SG A975**  
BEST CHOICE FOR THE MOST DEMANDING SANDING APPLICATIONS

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>Patented P-graded Norton SG ceramic alumina abrasive</li> <li>Unique fiber-reinforced, flexible B- and C-wt. latex-saturated backing</li> <li>Water-based No-Fil stearate, non-pigmented</li> </ul>	<ul style="list-style-type: none"> <li>Fastest cut rate; longest life of any paper disc</li> <li>50-60% improvement in tear strength, longer life in all applications</li> <li>Flexible; can be used wet</li> <li>Provides maximum load resistance and extended life; no color transfer</li> </ul>



**NORZON H875**  
BETTER CHOICE FOR SOFT MATERIAL APPLICATIONS

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>Patented NorZon zirconia alumina abrasive</li> <li>Strong, heavy, E-weight paper</li> <li>Open coat design</li> </ul>	<ul style="list-style-type: none"> <li>Extended life over original zirconia alumina products</li> <li>Improved cut rate</li> <li>Increased durability and chip resistance, flexible</li> <li>Reduced loading; ideal for body-filler, fiberglass and composites</li> </ul>



**NO-FIL ADALOX A275**  
BETTER CHOICE FOR HIGH-PERFORMANCE DRY FINISHING ON ALL MATERIALS

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>Premium P-graded, heat-treated aluminum oxide abrasive</li> <li>Unique fiber-reinforced, flexible B-wt. latex-saturated backing</li> <li>Water-based stearate, non-pigmented, No-Fil coating</li> <li>5" and 6" individual PSA discs in fine grits have a tabbed, white translucent liner</li> </ul>	<ul style="list-style-type: none"> <li>Superior life, fast cut rate, consistent finish</li> <li>50-60% improvement in tear strength</li> <li>Flexible; can be used wet</li> <li>Provides maximum load resistance and extended life; no color transfer to work</li> <li>The PSA adhesive is protected from air-borne contaminants</li> <li>The tab allows easier removal of the paper liner</li> </ul>



NEW

**NO-FIL DURITE A475**  
BETTER CHOICE FOR HARD-TO-SAND SURFACES AND WOOD APPLICATIONS

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>P-graded, hard, silicon carbide abrasive</li> <li>Water-based stearate, non-pigmented, No-Fil coating</li> <li>Durable, fiber-reinforced, B-wt. latex paper</li> </ul>	<ul style="list-style-type: none"> <li>Easy penetration of the hardest surfaces</li> <li>Resists loading for the longest usable product life; no color transfer to work</li> <li>Provides flexibility and resistance to tearing</li> </ul>



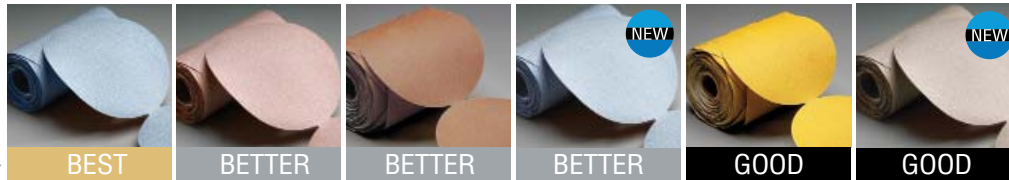
NEW

**MERIT PB273**  
GOOD CHOICE FOR SANDING PAINT, PRIMER, PLASTICS, FIBERGLASS, AND WHITEWOOD AT A LOW INITIAL PRICE

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>P-graded, aluminum oxide abrasive</li> <li>Flexible latex B-wt. backing, with a full resin bond and open coat</li> <li>Water-based stearate, non-pigmented, No-Fil coating</li> </ul>	<ul style="list-style-type: none"> <li>Fast cutting action and extended life with consistent finish</li> <li>Improved resistance to delamination; no delamination to back-up pad</li> <li>Can be used moist or wet</li> <li>Provides improved load resistance</li> <li>No color transfer to work</li> </ul>



AVAILABILITY  
STICK AND SAND (PSA)  
DISC ROLLS  
NON-VACUUM



TIER:	BEST	BETTER	BETTER	BETTER	GOOD	GOOD
BRAND:	Norton	Norton	Norton	Norton	Norton	Merit
CAP CODE:	A975	A275	A270	A475	A290	PB273
ABRASIVE:	Ceramic Alumina	Aluminum Oxide	Aluminum Oxide	Silicon Carbide	Aluminum Oxide	Aluminum Oxide
PAPER BACKING WEIGHT:	Lightweight	Lightweight	Lightweight	Lightweight	Lightweight	Lightweight
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded

SIZE	GRIT	ROLLS/ STD. PKG.	DISCS/ ROLL	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.
3-1/2	80	4	100		66261136376				
	120			66261136375					
	180			66261136373					
	220			66261136372					
	320			66261136369					
	400			66261136368					
5	60	4	100					66261149831	
	80			66261140502	66261131464*		66254487415	66261149830	66623362930
	100			66261140501	66261131463*		66254487417	66261149829	66623371920
	120			66261140500	66261131462*		66254487418	66261149828	66623362929
	150			66261140499	66261131461*		66254487440	66261149827	66623362928
	180			66261140498	66261131460*		66254487441	66261149826	66623362927
	220			66261142474	66261131459*	66261127463	66254487442	66261149825	66623362926
	240			66261155380	66261131458*		66254487443	66261149824	66623362925
	280			66261155379	66261131457*			66261149823	
	320			66261155378	66261131456*	66261127465	66254487444	66261149822	66623362924
	400			66261155377	66261131454*	66261127466		66261149821	66623362923
	500				66261131453*	66261127467			
	600				66261131452*				66623362922
	800				66261131451*				66623362921
6	60	4	100					66261149847	
	80			66261140512	66261131481*		66254487446	66261149842	66623362940
	100			66261140511	66261131480*			66261149841	
	120			66261140510	66261131479*		66254487447	66261149840	66623362939
	150			66261140509	66261131478*			66261149839	66623362938
	180			66261140508	66261131477*		66254487448	66261149838	66623362937
	220			66261148340	66261131476*	66261127473	66254487449	66261149837	66623362936
	240			66261155376	66261131475*			66261149836	66623362935
	280			66261155375	66261131474*			66261149835	
	320			66261155374	66261131473*		66254487450	66261149834	66623362934
	360				66261141198*				
	400			66261155373	66261131471*			66261149833	66623362933
	500				66261131470*				
	600				66261131469*				66623362932
800		66261131468*				66623362931			
8	80	4	100		66261131617				
	120			66261131615					
	150			66261131614					
	180			66261131613					
	220			66261131612					
	320			66261131609					

\* PACKAGING STANDARDS A275 = 6/100



### PSA Disc Roll Dispenser

- Norton disc roll dispensers feature heavy-duty construction and a rubberized finish to protect your product, as well as the finish on your workpiece
- These versatile dispensers are designed to accommodate any 5" or 6" disc roll or sheet roll
- They can be attached to a wall or stacked for multi-grit or multi-diameter operations
- Discs are individually dispensed and removed from the roll by a cutter bar

DESCRIPTION	STD. PKG.	PART NO.
<b>PSA DISC ROLL DISPENSER</b>		
Single Disc Roll Dispenser	1	63642542772
Double Disc Roll Dispenser (shown)	1	63642502981



AVAILABILITY  
STICK AND SAND (PSA)  
DISC ROLLS  
NON-VACUUM







TIER:	<b>BEST</b>	<b>BETTER</b>	<b>BETTER</b>
BRAND:	Norton	Norton	Norton
CAP CODE:	<b>H920</b>	<b>H822</b>	<b>H875</b>
ABRASIVE:	Ceramic Alumina	Zirconia Alumina	Zirconia Alumina
PAPER BACKING WEIGHT:	Heavyweight	Heavyweight	Heavyweight

SIZE	GRIT	ROLLS/ STD. PKG.	DISCS/ ROLL	PART NO.	PART NO.	PART NO.
5	60	4	100	66261149873	66261137310	
	80			66261149872	66261137309	66261124977
	100			66261149871	66261137308	66261125597
	120			66261149870	66261137307	
	150				66261137306	
6	60	4	100	66261149876	66261137323	
	80			66261149874	66261137322	66261125573
	120					
8	100	4	50	66261149879		
	120			4	100	66261137333

AVAILABILITY  
STICK AND SAND (PSA)  
DISC ROLLS – VACUUM



TIER:	<b>BETTER</b>	<b>GOOD</b>
BRAND:	Norton	Norton
CAP CODE:	<b>A275</b>	<b>A290</b>
ABRASIVE:	Aluminum Oxide	Aluminum Oxide
PAPER BACKING WEIGHT:	Lightweight	Lightweight
OTHER:	P-Graded	P-Graded

SIZE	GRIT	ROLLS/ STD. PKG.	DISCS/ ROLL	PART NO.	ROLLS/ STD. PKG.	DISCS/ ROLL	PART NO.
				 5 IN. X 5 HOLE DIE #3329			 5 IN. X 5 HOLE DIE #3329
5	60	6	100	66261131498	4	100	66261130266
	80			66261131497			66261130265
	100			66261131496			66261130264
	120			66261131495			66261130263
	150			66261131494			66261130262
	180			66261131493			66261130261
	220			66261131492			66261130260
	240			66261131490			66261130259
	320			66261131488			66261130258
	400			66261131487			
	500			66261131485			
				 6 IN. X 6 HOLE DIE #3333			 6 IN. X 6 HOLE DIE #3333
6	80	6	100	66261131515	4	100	66261130276
	100			66261131514			66261130275
	120			66261131513			66261130274
	150			66261131512			66261130273
	180			66261131511			66261130272
	220			66261131510			66261130271
	240			66261131509			
	280			66261131508			
	320			66261131507			66261130268
	400			66261131505			
600	66261131503						

Refer to the end of this section for back-up pads and accessories.

# PAPER DISCS

MACHINES USED



AVAILABILITY  
HOOK AND LOOP  
NON-VACUUM

TIER:	BEST	BEST	BETTER	BETTER	BETTER	GOOD	GOOD
BRAND:	Norton	Norton	Norton	Norton	Norton	Merit	Norton
CAP CODE:	H920	A975	H875	A275	A475	PB273	A290
ABRASIVE:	Ceramic Alumina	Ceramic Alumina	Zirconia Alumina	Aluminum Oxide	Silicon Carbide	Aluminum Oxide	Aluminum Oxide
PAPER BACKING WEIGHT:	Heavyweight	Lightweight	Heavyweight	Lightweight	Lightweight	Lightweight	Lightweight
OTHER		P-Graded		P-Graded	P-Graded	P-Graded	P-Graded

SIZE	GRIT	MIN./ STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.
3	80	50/200				66261131532			
	100					66261144926			
	120					66261128688			
	150					66261140385			
	180					66261131528			
	220					66261131527			
	240					66261131526			
	320					66261131524			
	400					66261136995			
	500					66261131521			
	600					66261136996			
	800					66261131519			
	1000					66261135900			
	1500					66261147434			
	5		40	25/100			66261125684		
60		100/400	66261149864*						66261130224
80			66261149865*	66261140522‡	66261125444•	66261131549	66623362950	66261149907	
100			66261149866*	66261140521‡		66261131548	66623362788	66261149906	
120			66261149867*	66261140520‡		66261131547	66623362949	66261149905	
150				66261140519‡		66261131546	66623362948	66261149904	
180				66261140518‡		66261131545	66623362947	66261149903	
220				66261149541‡		66261131544	66623362946	66261149902	
240						66261131543	66623362945		
280						66261131542			
320				66261149538‡		66261131541	66623362944	66261149900	
400				66261149537‡		66261131539	66623362943	66261149899	
500						66261131538	66261052270		
600						66261131537	66254421221	66623362942	
800						66261131536	66261052267	66623362941	
1000						66261131535	66261052254		
1200						66261131534			
1500						66261131533			
6	36	25/100			66261123590				
	40				66261123589				
	80	100/400		66261140532‡	66261123588•	66261131566	66623362960	66261149916	
	100			66261140531‡		66261131565	66623365789	66261149915	
	120			66261140530‡		66261131564	66623362959	66261149914	
	150			66261140529‡		66261131563	66623362958	66261149913	
	180			66261140528‡		66261131562	66623362957	66261149912	
	220			66261149546‡		66261131561	66623362956	66261149911	
	240					66261131560	66623362955		
	280					66261131559		66261149910	
	320			66261149543‡		66261131558	66623362954	66261149909	
	400			66261149542‡		66261131556	66623362953	66261149908	
	500					66261131555	66261052269		
	600					66261131554		66623362952	
	800					66261131553	66261052268	66623362951	
	1000					66261131552	66261052255		
	1200					66261131551			
	1500					66261131550			
8	36	25/100			66261123593				
	40				66261123592				
	60	50/250	66261149894						
	80	25/100			66261123591				
	100	50/250	66261149896						
	120	100/400				66261131662			
	180					66261131661			

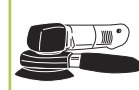
PACKAGING STANDARDS: MIN. / STD. PKG.

\* H920 = 50/250

‡ A975, A975 VACUUM, A290 VACUUM = 50/200

• H875 = 25/100

Refer to the end of this section for back-up pads and accessories.



AVAILABILITY  
HOOK AND LOOP  
VACUUM

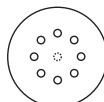
TIER:	<b>BEST</b>	<b>BETTER</b>	<b>BETTER</b>	<b>GOOD</b>	<b>GOOD</b>	<b>GOOD</b>
BRAND:	Norton	Norton	Norton	Norton	Norton	Merit
CAP CODE:	<b>A975</b>	<b>H875</b>	<b>A275</b>	<b>A290</b>	<b>A290</b>	<b>PB273</b>
ABRASIVE:	Ceramic Alumina	Zirconia Alumina	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
PAPER BACKING WEIGHT:	Lightweight	Heavyweight	Lightweight	Lightweight	Heavyweight	Lightweight
OTHER:	P-Graded		P-Graded	P-Graded	P-Graded	P-Graded

SIZE	GRIT	MIN./ STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.
			5 IN. X 5 HOLE DIE #3328		5 IN. X 5 HOLE DIE #3328	5 IN. X 5 HOLE DIE #3328	5 IN. X 8 HOLE DIE #3392	5 IN. X 8 HOLE DIE #3392
5	60	100/400				66261130236‡	66261130245‡	
	80		66261140517‡		66261131583	66261130235‡	66261130244‡	66623366071
	100				66261131582	66261130234‡	66261130243‡	
	120		66261140515‡		66261131581	66261130233‡	66261130242‡	66623369778
	150				66261131580	66261130232‡	66261130241‡	66623366073
	180				66261131579	66261130231‡	66261130240‡	66623366074
	220				66261131578	66261130230‡	66261130239‡	66623366075
	240				66261131577			
	280				66261131576			
	320				66261131575	66261130227‡	66261130238‡	66623366077
	400				66261131573	66261130226‡		
	600				66261131571			
			6 IN. X 6 HOLE DIE #3371		6 IN. X 6 HOLE DIE #3371	6 IN. X 6 HOLE DIE #3371		
6	80	100/400	66261140527‡		66261131600	66261130255‡		
	100		66261140526‡		66261131599			
	120				66261131598	66261130253‡		
	150				66261131597			
	180				66261131596			
	220				66261131595	66261130250‡		
	280				66261131593			
	320		66261149553‡		66261131592			
	400				66261131590			
	600				66261131588			
	800				66261131587			
			8 IN. X 8 HOLE DIE #3370					
8	36	25/100			66261123598			
	80				66261123596			

PACKAGING STANDARDS: ‡ A975 VACUUM, A290 VACUUM = 50/200

New for Fein/Festo Sanders

High-performance abrasives for high performance sanders. Now available: Norton SG A975 discs with center vacuum hole for Fein and Festo random orbital sanders.



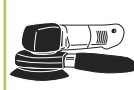
6 IN. X 9 HOLE  
DIE #3408-2



BEST

TIER:	Norton
BRAND:	<b>A975</b>
ABRASIVE:	Ceramic Alumina
PAPER BACKING WEIGHT:	Lightweight
OTHER:	P-Graded

SIZE	GRIT	STD. PKG.	PART NO.
6	80	50/200	07660705489
	100		07660705488
	120		07660705487
	150		07660705486
	180		07660705485
	220		07660705484
	320		07660705483



AVAILABILITY  
INDIVIDUAL DISCS

TIER:	BETTER	BETTER	BETTER	GOOD	GOOD
BRAND:	Norton	Norton	Norton	Norton	Merit
CAP CODE:	H875	H875	A275	H290	PB273
ABRASIVE:	Zirconia Alumina	Zirconia Alumina	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
PAPER BACKING WEIGHT:	Heavyweight	Heavyweight	Lightweight	Heavyweight	Lightweight
FASTENING:	PSA	PSA Vacuum	PSA Tabbed	PSA	PSA Tabbed
OTHER:			P-Graded	P-Graded	P-Graded

SIZE	GRIT	MIN./ STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.
				 5" X 5 HOLE DIE #3328			
5	36 40 80 100 120 150 180 220 240 320 400 600 800 1000 1200	50/200  100/400	66261125436 66261125307 66261125244	66261124919			69957348198‡ 69957348200 69957348201 69957348202 69957348203 69957348204 69957348205 69957348206 69957348207 69957348223 69957348224
				 6" X 6 HOLE DIE #3371			
6	36 40 80 1000 1200 1500	50/200  100/400	66261123575 66261123574 66261123573	66261123580	66261131467 66261131466 66261131465	66261130834‡ 66261130833‡ 66261130832‡	
				 8" X 8 HOLE DIE #3370			
8	36 40 80	25/100	66261123578 66261123577 66261123576	66261123584  66261123582		66261130827• 66261130826•	

PACKAGING STANDARDS:  
MIN. / STD. PKG.  
• H290 = 50/200  
‡ H290 AND PB273 = 100/400

Refer to the end of this section for back-up pads and accessories.



FEATURED PRODUCTS



**MULTI-AIR HOOK AND LOOP VACUUM**  
LESS DUST; MORE PRODUCTIVITY

**FEATURES**

- Revolutionary design for maximum vacuum assist
- Cutting surface of disc remains clean
- Highly-engineered back-up pad
- Unique SoftTouch discs on durable foam in fine grits

**BENEFITS**

- 30% increase in dust extraction; clogging is virtually eliminated
- Cleaner working environment; less dust and contamination
- 35% increase in productivity versus traditional vacuum systems
- No clogging; consistent cut throughout the life of the disc
- Revolutionary style for maximum dust extraction
- Sand over contours without cutting through
- Color-coded by grit size for easy identification

AVAILABILITY  
HOOK AND LOOP  
VACUUM

TIER:	BEST	BEST	BETTER	BETTER	BETTER	BETTER
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton
CAP CODE:	A975	H835	A275	A270	A475	A275 SOFTTOUCH
ABRASIVE:	Ceramic Alumina	Zirconia Alumina	Aluminum Oxide	Aluminum Oxide	Silicon Carbide	Aluminum Oxide
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded

SIZE	GRIT	MIN./STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	
5 x 11/16	80	100/400	63642563535						
	120		63642563536						
	150		63642563537					66254469673 NS	
	180		63642563538					66254469674 NS	
	220		63642563539						
	240		63642563540						
	280		63642563541 NS						
	320		63642563542			63642563520	66261071087 NS		
	360					63642563521 NS			
	400		63642563543			63642563522	66261029749 NS		
	500					63642563523	66261029750 NS		
	600					63642563524 NS	66254469392 NS		
	800					63642563525	66254412761 NS		
1000					66254476828 NS				
6 x 11/16	80	50/200	63642506243	66261181412					
	80	100/400			63642560561				
	100		66254412469 NS						
	120		63642506244*		63642560562 NS				
	150		63642506245*		63642560563		66254469675 NS		
	180		63642506246*		63642560564		66254469677 NS		
	220		63642506247*		63642560565				
	240		63642506248*		63642560566				
	280		63642506249*		63642560567				
	320		63642506250*		63642560568				
	360				63642560569 NS				
	400		63642506251*		63642560570		66261052264 NS		
	500		63642506252*		63642560571				
	600		63642506253*		63642560572		66254433565 NS		
	800		63642506254*		63642560573		66261052257 NS		
800	20/80						63642560577		
1000						66261052256 NS			
1000	20/80						63642560578		
1500							63642560579		
8 x 3/4	80	100/400	66254460398 NS		66254460406 NS				
	100		66254460399 NS		66254460407 NS				
	120		66254460400 NS		66254460408 NS				
	150		66254460401 NS		66254460410 NS				
	180		66254460403 NS		66254460412 NS				
	220		66254460404 NS		66254460413 NS				
	240		66254460405 NS		66254460414 NS				
	280					66254460415 NS			
	320					66254460416 NS			

PACKAGING STANDARDS: NS NON-STOCK: 5" AND 6" DISCS – MINIMUM QUANTITY = 2,000 DISCS, AND 8" DISCS – MINIMUM QUANTITY = 1,200 DISCS ,  
\*A975 6" DISCS: MIN./STD. PKG. - 50/200



NEW



**Multi-Air Foam Interface Pads**

- Allow sanding of contours and improve surface finish.
- Use with fine grit hook and loop Multi-Air sanding discs.
- Use with Multi-Air back-up pads.
- Not for use with Multi-Air SoftTouch discs.

DESCRIPTION	STD. PKG.	PART NO.
<b>MULTI-AIR INTERFACE PADS</b>		
5" Pad	16	63642585864
6" Pad	12	07660719359
8" Pad	10	07660782019

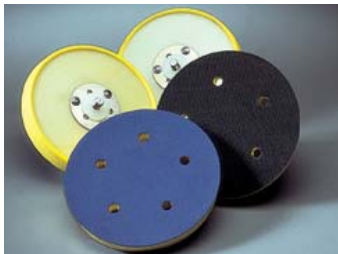
IMPROVED



**Multi-Air Hook and Loop Back-up Pads with Vacuum Holes**

- Multi-Air back-up pads are engineered to work as a system with our Multi-Air discs to enhance the performance of the discs by aligning with the discs' holes maximizing dust extraction and life of the discs.
- These pads are recommended for all Multi-Air applications.
- Pads have longer hooks for maximum hold.

DESCRIPTION	STD. PKG.	PART NO.
<b>MULTI-AIR BACK-UP PADS WITH VACUUM HOLES</b>		
5" (125mm) with 5/16"-24 Shank, Foam Laminate Pad	1	63642582249
6" (150mm) with 5/16"-24 Shank, Foam Laminate Pad	1	63642582245
6" (150mm) with 5/16"-24 Shank, Urethane Pad	1	63642506160
8" for Hutchins	10	66254425341



**Low-Profile Pads for Dual Action / Random Orbital Sanders**

- Soft density low-profile pads utilize 1/2" thick foam for fine finish sanding and offer moderate conformability.
- Medium low-profile pads have 1/2" thick urethane foam for intermediate and finish sanding.
- Firm density low-profile pads utilize 1/4" thick urethane foam for flash and seam removal.
- Available with PSA or hook and loop faces. Both designs are shock resistant and have a fiberglass backing plate with a riveted 5/16"-24 threaded shank for added strength and increased heat resistance.
- Available with standard hole patterns for vacuum-assist sanding.

DESCRIPTION	MAX. RPM	STD. PKG.	PART NO.
<b>LOW PROFILE PADS FOR DA/RANDOM ORBITAL SANDERS</b>			
3" Foam Polishing Pad		10	63642504295
3" Hook & Loop Soft Low-Profile	12,000	10*	63642506128
3" x 7/8" Hook & Loop Pad		10	63642541947
3-1/4" Hook & Loop Buffing Pad			66261085302
5" PSA Soft Low-Profile	12,000	5*	63642506126
5" PSA Medium Low-Profile	15,000	5*	63642506131
5" PSA Medium Low-Profile with 5 vacuum holes	15,000	5*	63642506132
5" Hook & Loop Soft Low-Profile	12,000	5*	63642506129
5" Hook & Loop Medium Low-Profile	15,000	5*	63642506135
5" Hook & Loop Medium Low-Profile with 5 vacuum holes	15,000	5*	63642506136
6" PSA Soft Low-Profile	12,000	5*	63642506127
6" PSA Medium Low-Profile	15,000	5*	63642506133
6" PSA Medium Low-Profile with 6 vacuum holes	15,000	5*	63642506134
6" Hook & Loop Soft Low-Profile	12,000	5*	63642506130
6" Hook & Loop Medium Low-Profile	15,000	5*	63642506137
6" Hook & Loop Medium Low-Profile with 6 vacuum holes	15,000	5*	63642506138
8" Hook & Loop Medium Low-Profile with 8 vacuum holes, 5 screw	1,500	5*	63642543712
8" Hook & Loop Medium Low-Profile with 8 vacuum holes, 6 screw	1,500	5*	63642543714

\* PACKED IN INDIVIDUAL CLAMSHELL

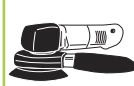


**Tapered Pads for Dual Action / Random Orbital Sanders**

- Designed with medium density polyurethane foam and a tapered edge for conformability, these pads are firm enough for flat surfaces, yet soft enough for severe curves and contours.
- Available with either PSA (vinyl) or hook and loop faces in vacuum or non-vacuum.
- The 5" and 6" pads are shock resistant and have a fiberglass backing plate with a riveted 5/16"-24 threaded shank for use on random orbital or dual action sanders.
- The 8" pads have a 5/8"-11 threaded female hub.

DESCRIPTION	MAX. RPM	STD. PKG.	PART NO.
<b>TAPERED PADS FOR DA/RANDOM ORBITAL SANDERS</b>			
5" PSA Medium Tapered	15,000	5*	63642506139
5" PSA Medium Tapered with 5 vacuum holes	15,000	5*	63642506140
5" Hook & Loop Medium Tapered	15,000	5*	63642506143
5" Hook & Loop Medium Tapered with 5 vacuum holes	15,000	5*	63642506144
6" PSA Medium Tapered	15,000	5*	63642506141
6" PSA Medium Tapered with 6 vacuum holes	15,000	5*	63642506142
6" Hook & Loop Medium Tapered	15,000	5*	63642506145
6" Hook & Loop Medium Tapered with 6 vacuum holes	15,000	5*	63642506146
8" PSA Medium Tapered	6,000	5*	63642543112
8" Hook & Loop Medium Tapered	3,200	5*	63642543704

\* PACKED IN INDIVIDUAL CLAMSHELL



**Hook & Loop Foam Interface Pads**

- Designed for use with our fine grit hook and loop sanding discs.
- Improve both surface finish and cut rate.
- Use with hook and loop back-up pads.

DESCRIPTION	STD. PKG.	PART NO.
<b>FOAM HOOK &amp; LOOP INTERFACE PADS</b>		
3" Diameter, 1/2" Thick Interface	10	63642505457
6" Diameter, 1/2" Thick Interface	5	63642542089
5" Diameter, 3/4" Thick Interface	2	63642502161
6" Diameter, 3/4" Thick Interface	2	63642502162



**Half Moon Hand Pad**

- The unique half moon pad uses a standard 5" hook and loop disc folded in half, which adheres to the hooks on the pad face.
- The straight edge of the pad allows the operator to sand corners, contours, narrow crevices and minute imperfections without over-sanding.

DESCRIPTION	STD. PKG.	PART NO.
<b>HALF MOON HAND PAD</b>		
5" Hook and Loop	10	63642502768



**Polishing Adapter Pad**

- Converts your standard hook and loop pad into a soft polishing pad.
- The foam adapter is 3/8" thick and is excellent for fine grits where minimal removal is required.
- It is ideal for either flat or contour surfaces.

DESCRIPTION	MAX. RPM	STD. PKG.	PART NO.
<b>POLISHING ADAPTER PAD</b>			
5" Hook and Loop Adapter Pad	3,786	10	63642503121



**Ergonomic Hand Sanders**

- The ergonomic palm sander is uniquely designed to be user-friendly, with finger indentations for the operator.
- It quickly converts standard 5" and 6" hook and loop discs into hand sanders for finishing flat surfaces.

DESCRIPTION	STD. PKG.	PART NO.
<b>ERGONOMIC HAND SANDER</b>		
5" Hook and Loop	5	63642503147
6" Hook and Loop	5	63642503726



**Disc Hand Pads**

- Hand pads eliminate finger sanding.
- The 1" thick pad is composed of two layers, neoprene and polyester foam, for excellent conformability and softness, resulting in fine finishes.
- The ultra-thin 3/16" thick pad is composed of a single layer of neoprene foam and is designed for maximum flexibility – producing excellent finishes.
- Each pad has an elastic hand strap to hold it firmly in place.
- Available with either PSA (vinyl) faces or hook and loop face.

DESCRIPTION	STD. PKG.	PART NO.
<b>DISC HAND PADS</b>		
5" x 3/16" Thick Soft Foam PSA	10	63642503111
5" x 1" Thick Soft Foam PSA	10	63642502842
5" x 1" Thick Soft Foam Hook and Loop	10	63642503117





### CATEGORY DEFINITION

Norton PSA and Merit ShurStik PSA (pressure sensitive adhesive) individual cloth discs and disc rolls are used on three different types of machines and the application changes depending on which one they are used on.

- APPLICATIONS:**
- Pneumatic Die Grinders and Electric Random Orbital Sanders – for use on contours or flat surfaces for light- to medium-pressure grinding, blending, leveling, and finishing applications
  - Stationary Disc Sanders – used in woodworking and metalworking for stock removal, sanding/grinding flat surfaces, dimensioning and finishing
- SIZE RANGE:** 1/2" – 24" diameter
- GRIT RANGE:** 24 – 320
- ABRASIVE GRAIN:** Ceramic Alumina, Zirconia Alumina, Aluminum Oxide
- BACK-UP PADS:** Rubber, with hardness variations for different applications, for portable machines. Steel for stationary disc sanders



## Small Diameter Cloth Discs for Pneumatic Die Grinders



### AVAILABILITY

TIER:	<b>GOOD</b>
BRAND:	Merit
TRADENAME:	<b>ShurStik</b>
ABRASIVE:	Aluminum Oxide
ATTACHMENT:	PSA

GRIT	1/2"	3/4"	1"	1-1/2"	2"	3"	4"
24	-	-	08834172143	08834171143	08834171158	08834171173	08834171188
36	08834171100	08834171114	08834171129	08834171144	08834171159	08834171174	08834171189
40	08834171101	08834171115	08834171130	08834171145	08834171160	08834171175	08834171190
50	08834171102	08834171116	08834171131	08834171146	08834171161	08834171176	08834171191
60	08834171103	08834171117	08834171132	08834171147	08834171162	08834171177	08834171192
80	08834171104	08834171118	08834171133	08834171148	08834171163	08834171178	08834171193
100	08834171105	08834171119	08834171134	08834171149	08834171164	08834171179	08834171194
120	08834171106	08834171120	08834171135	08834171150	08834171165	08834171180	08834171195
150	08834171107	08834171121	08834171136	08834171151	08834171166	08834171181	08834171196
180	08834171108	08834171122	08834171137	08834171152	08834171167	08834171182	08834171197
240	08834171109	08834171123	08834171138	08834171153	08834171168	08834171183	08834171198
320	08834171110	08834171124	08834171139	08834171154	08834171169	08834171184	08834171199
<b>QTY./ BOX</b>	100	100	100	100	100	100	100
<b>BACK-UP PADS</b>	1/4" Shank 15,000 RPM 08834174096	1/4" Shank 15,000 RPM 08834174097	1/4" Shank 15,000 RPM 08834174098	1/4" Shank 15,000 RPM 08834174099	1/4" Shank 12,000 RPM 08834174100	1/4" Shank 10,000 RPM 08834174101	1/4" Shank 6,000 RPM 08834174102

